



SRI Chute Height Sensor Features (CHSTT)

- Compact DIN rail mounted design for easy installation inside existing control panels.
- Sixteen SPST relay outputs for easy connection to visual indicators, or to an independent alarm system.
- Each sensor monitors one chute (up to 16 electrodes) or two chutes (8 electrodes each) with a 4-20mA analogue output for each chute.
- Each chute is independently configured using simple, on-unit controls.

Sugar Research Institute's Chute Height Sensor accurately measures cane height in chutes to control sugar mill feed rate, maximise sugar extraction, lower mill stress and energy use.

Designed in-house by SRI's world-renowned experts, SRI's Chute Height Sensor is an essential factory instrument used for the control of sugar mill throughput via mill speed, carrier speed or Donnelly chute settings.

Chute height control is an important regulating component that evens out bagasse flow through the mill to maintain consistent milling operations.

The height is measured via stainless steel electrodes installed in the chute wall that determine the presence of material at each electrode. The SRI Chute Height Sensor determines the number of electrodes covered and alerts the mill control system.





SRI Chute Height Sensor Specifications (CHSTT)

CHSII processor unit

- Supply voltage: 24VDC
- Analogue outputs: $2 \times 4-20$ mA (900 Ω load resistance, isolated from supply)
- Relay outputs: 16 x SPST (24VDC or 24VAC, 2A rated)
- 35mm DIN rail mounting
- LCD display: 2 lines x 16 alphanumeric characters
- Dimensions: 210 x 90 x 60mm
- Protection class: IP00 (for mounting in existing control panels)

CHSII electrodes (sold separately)

- Electrode construction: low profile stainless steel, pactene insulators, single hole mounting in chute
- Number of electrodes: 4-16 in steps of 2 (single chute mode), 2 x 4-8 in steps of 2 (dual chute mode)
- Minimum material moisture content: 45%
- Maximum cable length (electrode to CHS11): 25m

Maximises sugar extraction

Juice reabsorption is reduced, because roller nip pressure is constant and "juice short circuiting" is avoided.

Lower mill stress

Mill loadings are kept within safe limits, because a controlled feed rate reduces mill speed and torque variations.

Lower energy use

SRI's Chute Height Sensors reduce energy usage and lower risk of mechanical failure as a result of the more consistent mill feed, improving productivity through higher extraction rates for mills with good chute height control.

Calibration

SRI Chute Height Sensors must be calibrated in-situ for best operation. No additional equipment is required, as all configuration and calibration tasks uses the LCD display and keypad on the CHSII processor unit.

Product support

To access free product support by email, phone or fax, contact SRI or your nearest global representative.

For more product information visit: http://srichuteheightsensor.com/

SALES

For sales enquiries contact SRI or one of our global affiliates, agents and resellers:

P: +61 (7) 3231 5088 Australia Sugar Research Institute sri.org.au Asia Rasmech Engineering Consultants P: +614 | 1 667 870 Australia, Southeast Asia Bundaberg Walkers Engineering P: +61 (7) 4150 8700 bundabergwalkers.com.au South America, Mexico Fourteam Engenheiros Associados P: +55 (22) 2733 1441 fourteam.com.br Asia, Africa, China Kunming Light Industry Machinery Company P: +61 (7) 5630 6538 klim.com.cn Central America, Caribbean Nesersa Guatemala SA P: +502 2317 7500 nesersa.com Queensland Technologies P: +254 57 202 0403 Africa qtec.co Asia, Africa, South America Uttam Sucrotech International P: +91 (120) 472 6400 North America Wet Solutions LLC P:+I (267) 207 3582 www.wetsolutionsllc.com